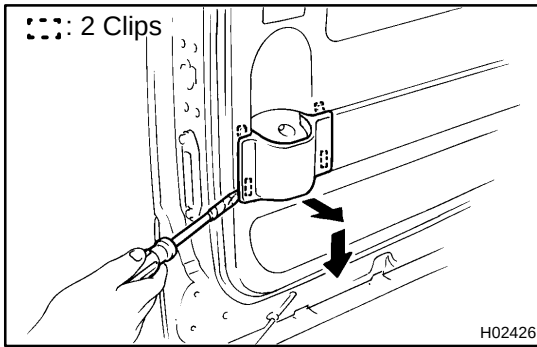
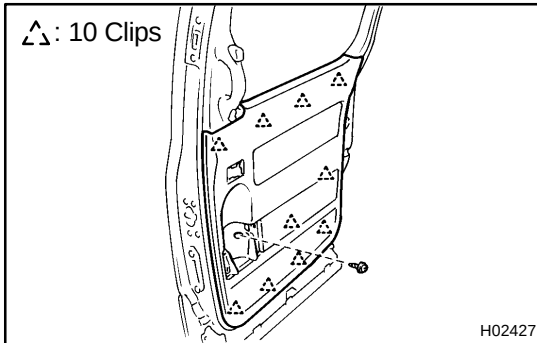




DISASSEMBLY

1. REMOVE CUP HOLDER

Using a screwdriver, remove the cup holder as shown in the illustration.



2. REMOVE DOOR TRIM

- Remove the screw.
- Insert a screwdriver between the door and door trim to pry the trim out.

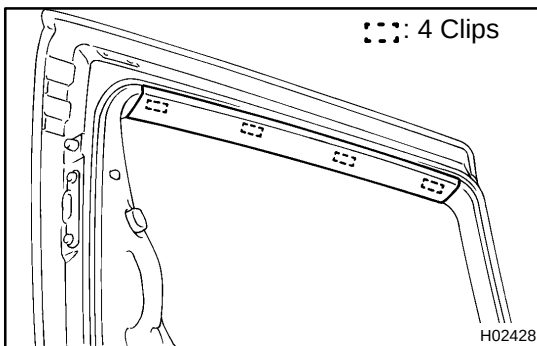
NOTICE:

Be careful not to damage the door and door trim.

HINT:

Tape the screwdriver tip before use.

- Pull the trim to remove it.

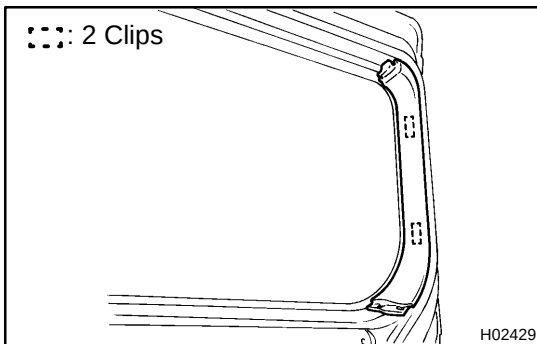


3. REMOVE UPPER NO.1 TRIM COVER

Using a screwdriver, remove the upper No.1 trim cover.

HINT:

Tape the screwdriver tip before use.

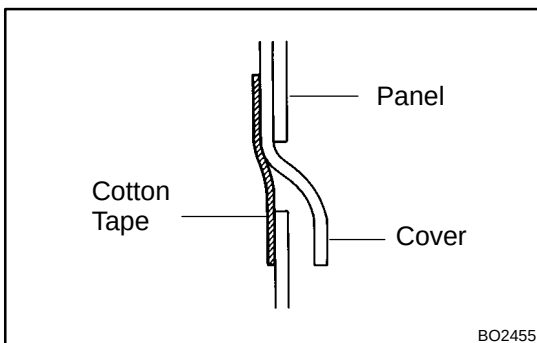


4. REMOVE UPPER NO.2 TRIM COVER

Using a screwdriver, remove the upper No.2 trim cover.

HINT:

Tape the screwdriver tip before use.



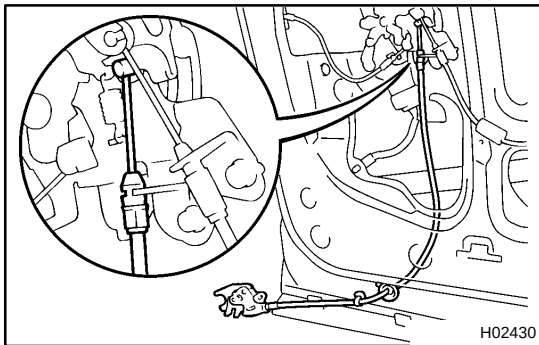
5. REMOVE SERVICE HOLE COVER

Remove the service hole cover.

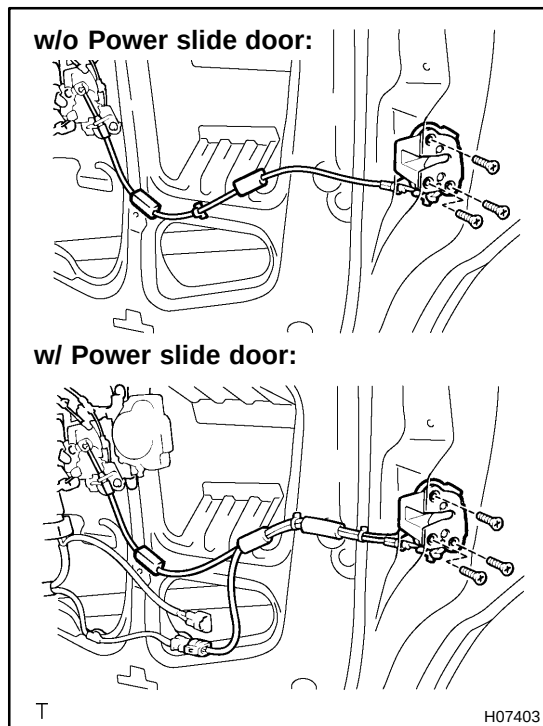
NOTICE:

At the time of reassembly, please refer to the following item.

Do not block the trim clip sealing with the service hole cover.



6. **w/o Power slide door:**
REMOVE SLIDE DOOR FULL OPEN STOP LOCK
 - (a) Disconnect the cable from the slide door lock control assembly.
 - (b) Remove the hole plug, cable clamp and slide door full open stop lock.
7. **w/ Power slide door:**
REMOVE SLIDE DOOR FULL OPEN STOP LOCK



8. **REMOVE SLIDE DOOR LOCK**
 - (a) Disconnect the cable from the slide door lock control assembly.
 - (b) Disconnect the connector.
 - (c) Remove the clip.
 - (d) Remove the 3 screws.

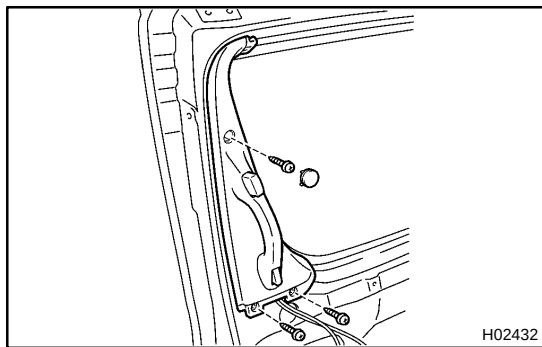
Torque: 4.9 N·m (50 kgf·cm, 43 in·lbf)

HINT:

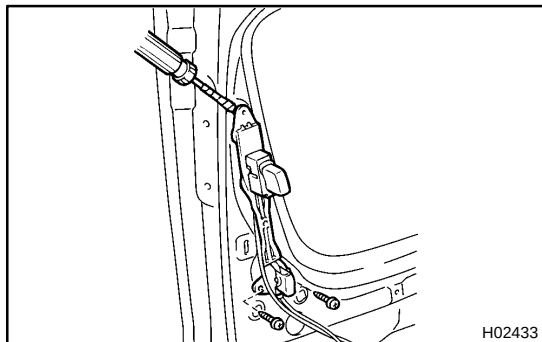
At the time of reassembly, please refer to the following item.
Apply adhesive to the 3 screws.

Part No. 08833-00070, THREE BOND 1324 or equivalent

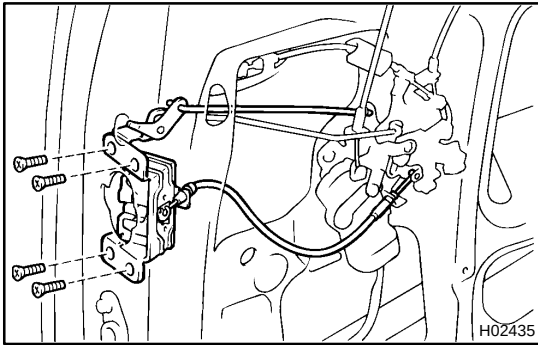
9. **REMOVE CUSHION**
10. **REMOVE FEMALE STOPPER**



11. **REMOVE WINDOW GARNISH**
 - (a) Using a screwdriver, remove the trim board cover.
- HINT:**
Tape the screwdriver tip before use.
- (b) Remove the 3 screws and window garnish.



12. **REMOVE INSIDE HANDLE**
 - (a) Remove the 2 screws.
 - (b) Using a screwdriver, remove the inside handle.
- HINT:**
Tape the screwdriver tip before use.
- (c) Disconnect the cables from the inside handle.

**13. REMOVE SLIDE DOOR FRONT LOCK**

- (a) Disconnect the link and cable from the slide door lock control assembly.
- (b) Remove the 4 screws and slide door front lock.

Torque: 4.9 N·m (50 kgf·cm, 43 in·lbf)

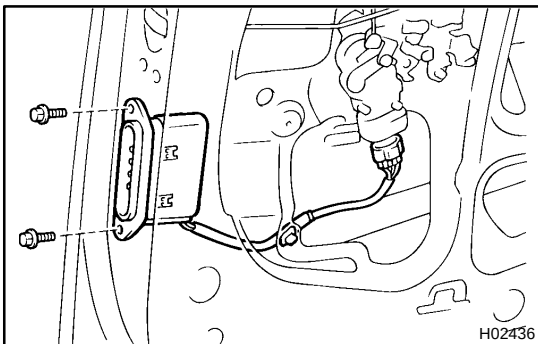
HINT:

At the time of reassembly, please refer to the following item.
Apply adhesive to the 4 screws.

Part No. 08833-00070, THREE BOND 1324 or equivalent

14. REMOVE OUTSIDE HANDLE

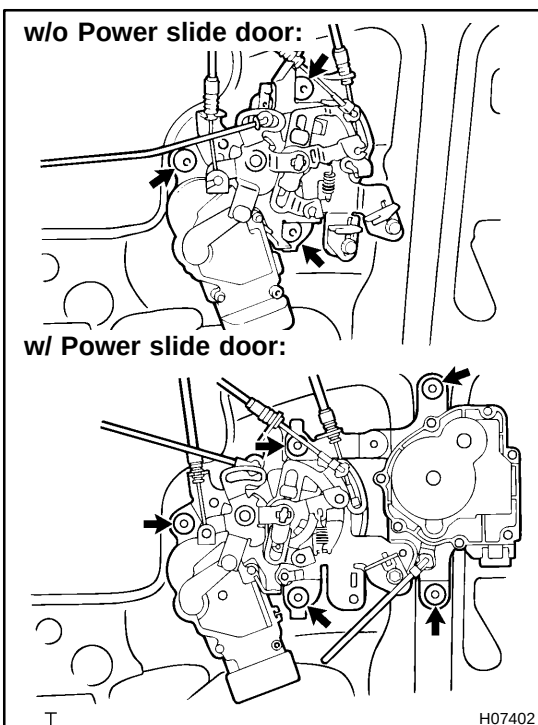
- (a) Disconnect the link and cable.
- (b) Remove the 2 bolts and outside handle.
- (c) Remove the retainer and key cylinder from the outside handle.

**15. REMOVE SLIDE DOOR CONTROL MALE JUNCTION**

- (a) Disconnect the connector.
- (b) Remove the clamp.
- (c) Remove the 2 bolts and slide door control male junction.

16. REMOVE SLIDE DOOR LOCK REMOTE CONTROL ASSEMBLY

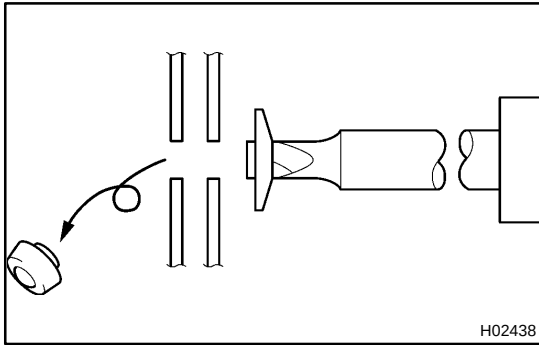
- (a) Disconnect the control link.
- (b) Attach the rivet cutter to a drill.



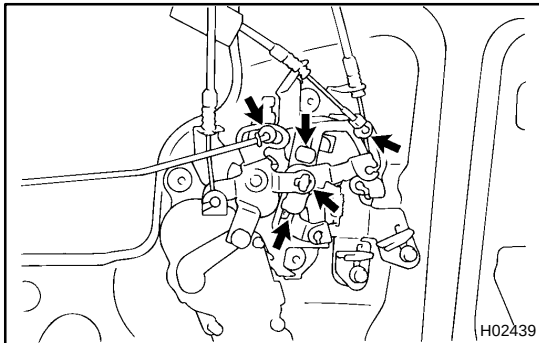
- (c) Gently and vertically put the drill to the rivet, and cut the rivet flanges.

NOTICE:

- Prizing the hole with a drill can lead to damage to the rivet hole or breaking the rivet cutter.
- Take care as the cut rivet is hot.

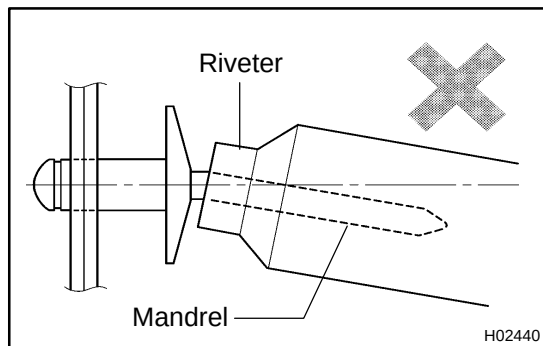


- (d) Even if flange is taken off, continue drilling and push out remaining fragments with the drill.
- (e) Remove the slide door lock control assembly.

**HINT:**

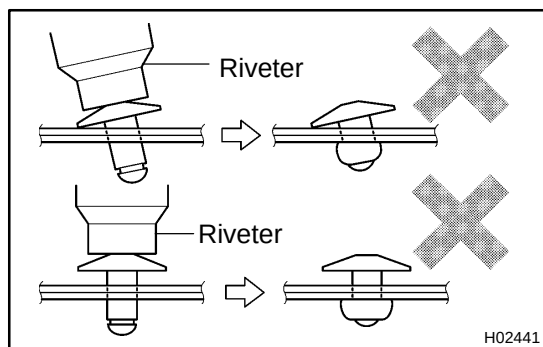
At the time of reassembly, please refer to the following items.

- Apply MP grease to the sliding surface of the slide door lock control assembly.
- Using an air riveter or hand riveter, install the slide door lock control assembly to the door frame with the rivets.

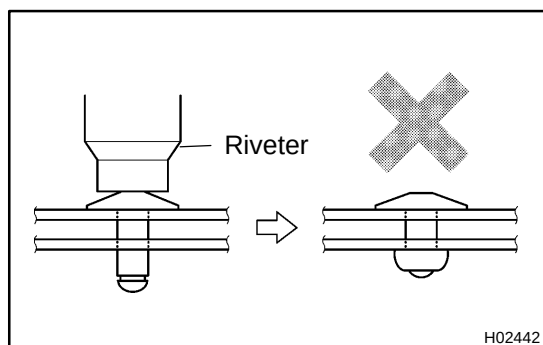
**NOTICE:**

At the time of reassembly, please refer to the following items.

- Do not prize a riveter, as riveter is damaged, it is not tightened and the mandrel is bent.



- Do not tilt the riveter and disconnect the rivet from the material while handling a riveter, as the materials are not tightened firmly.



- Install the rivet while attaching materials, as they are not tightened firmly.